MARNING! Important Information

THIS FLUE KIT HAS BEEN MANUFACTURED IN ACCORDANCE WITH AS/NZS 2918:2001.

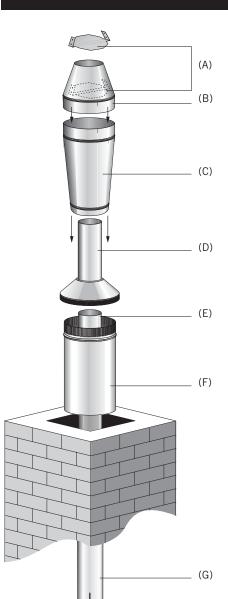
TO ENSURE SAFETY THIS FLUE KIT MUST BE INSTALLED AS OUTLINED IN THESE INSTRUCTIONS. THE APPLIANCE TO WHICH IT IS CONNECTED MUST BE INSTALLED IN ACCORDANCE WITH ITS MANUFACTURERS SPECIFICATIONS AND AS/NZS 2918:2001.

• These installation instructions are for the Metro Ultra Insert appliance only.

CAUTION! Important Information

- Mixing flue system components from different sources or modifying the dimensional specification of components may result in hazardous conditions. Where such action is considered, the manufacturer should be consulted in the first Instance.
- It is the responsibility of the installer to ensure that the installation
 of this flue kit complies with AS/NZS 2918:2001, the appliance
 manufacturers specifications for flue pipe installation and that the
 relevant building codes are adhered to.
- Bends and extensions to the length of a flue system are permitted (AS/NZS 2918:2001 4.1)

Ultra Insert Flue Kit Installation Instructions & Component Checklist



Please read these instructions fully prior to installation of the Ultra Insert flue kit and familiarise yourself with all the various components illustrated left and listed below.

Note: Rivets, fire cement, chimney cap/flashing plate and masonry vent cover are not included as they are supplied by the installer/home owner. Pioneer manufacture a stainless steel masonry vent cover kit to complete installation.

Ultra Insert Flue Kit Components

- (A) 1 x Stainless steel weather butterfly
- (B) 1 x Stainless steel ECO Cowl top
- (C) 1 x 420mm x 240mm diameter stainless steel ECO Cowl housing
- (D) 1 x 480mm long stainless steel flue pipe extension with flashing cone
- (E) 2 x 1200mm x 150mm diameter stainless steel flue pipe
- (F) 1 x 600mm x 250mm diameter galvanised outer casing
- (G) 1 x 1300mm x 150mm diameter stainless steel flue pipe (pre-fitted liner)

The Ultra Insert flue kit features a custom 1300mm length of 150mm diameter flue pipe (G) with a pre-fitted stainless steel flue liner.

This section of lined flue must be fitted as close as possible to the Ultra Insert firebox. If possible connect directly to the Ultra Insert flue spigot, but if it is necessary to use a telescopic offset, then the section of lined flue must fit directly above this component.

This flue kit has been manufactured and complies with AS/NZS2918:2001. To ensure a safe and efficient installation, this flue kit must be installed as detailed below by either a registered installer, or someone competent in installing solid fuel appliances.

1. Check the masonry chimney for structural soundness and make any repairs that are necessary.

Note: Most councils require the masonry chimney to be inspected prior to installation. The masonry chimney cavity must also be swept prior to installation.

- 2. Once the fireplace insert has been installed correctly to the manufacturers instructions, look directly down the chimney to ensure the firebox flue spigot is in line with the masonry chimney. (A torch will be required).
- If you cannot see the flue spigot, a flue pipe offset will be required. If so, install the flue pipe offset so the top of it can be clearly seen from the top of the masonry chimney.







Ultra Insert Flue Kit Installation Instructions

4. If an offset is required, an adjustable telescopic type is recommended. Measure the amount of offset required and adjust the telescopic offset to suit, after smearing an adequate amount of Pioneer fire cement onto the slip section of the offset to ensure a good seal, then rivet the offset in three locations around its circumference. (If the offset is used in its fully compressed form, it will be necessary to modify the end of the female slip section otherwise it will restrict the internal diameter) Apply a liberal amount of Pioneer fire cement into the flue outlet of the fireplace insert, and fit the lower crimped end of the offset into position inside the flue outlet, and bolt into position.

Note: In some installations where it is not possible to fit offsets or rigid flue pipe due to the shape of the masonry chimney cavity, 'Flexi flue' may be used.

- 5. Secure the flue pipes together and ensure the flue seams are staggered. Flue pipe joints must be fully compressed with a considerable amount of fire cement to ensure a good seal, and then riveted together at three even points around the flue join. Prior to installing the assembled flue pipe into the masonry chimney cavity, take careful note to ensure there are no overhead power lines in close proximity.
- 6. Lower the flue pipe into the masonry chimney, with the crimped end fitting into the fireplace insert flue outlet/offset, and securely attach with three rivets (offset/bend must be riveted to the flue pipe). For installations where extra lengths of flue pipe are required, or when the weather is poor, it will be easier to assemble the flue pipe lengths as they are lowered into the masonry chimney.
- 7. Secure the outer casing to the masonry chimney with suitable fasteners. A masonry chimney flashing plate will be required to weatherproof/seal the masonry chimney top. Note: The top of the outer casing must be 'level' (+ or -10mm) with the top of the 150mm stainless steel flue pipe.

- 8. Assemble the ECO Cowl as follows:
- Take the stainless steel weather butterfly (A) so the angled sections are facing up.
- With both arms and angled sections of the stainless steel weather butterfly (A) facing up, fit it into the stainless steel ECO Cowl top (B), and secure in position through the holes provided with stainless steel rivets.
 - NOTE Once fitted the weather butterfly will be slightly angled within the cowl housing.
- Fit the ECO Cowl top (B) into the ECO Cowl housing (C). Push both sections together until the swage ring on (B) rests completely on the open end of the cowl housing (C). Drill through the two pre-punched holes in the ECO Cowl housing and secure these two sections together with stainless steel rivets.

The removable section of the ECO Cowl is now fully assembled.

- 9. Making your way back onto the roof, fit the 480mm long flue pipe extension/flashing cone (D), with the flashing cone at the bottom. Fit the short flue section inside the top of the already installed 150mm diameter flue pipe. Ensure the three brackets extended below the flashing cone fit 'outside' the outer casing slip section. Drill through the pre-punched hole in all three brackets into the outer casing slip and secure with rivets.
- 10. Taking the 'removable section of the ECO Cowl' assembled in section (8) above, position it over the top of the stainless steel flue pipe extension, and slide it down fully. This removable section does not require riveting and therefore enables easy removal for future flue cleaning.

Minimum Heights for all Metro Flue Systems In compliance with AS/NZS2918:2001

The Metro ECO Flue Systems comply with AS/NZS2918:2001 and its 4.6 metre height requirement (4.6 metre minimum from the top of the floor protector to the top of the flue pipe). However as external structures and the proximity of other buildings will differ for every installation, some situations will require additional flue height to comply with the standard.

Refer to the diagram below. (All measurements in mm).

Note: AS/NZS2918:2001 Section 4, details flue system installation requirements in full.

